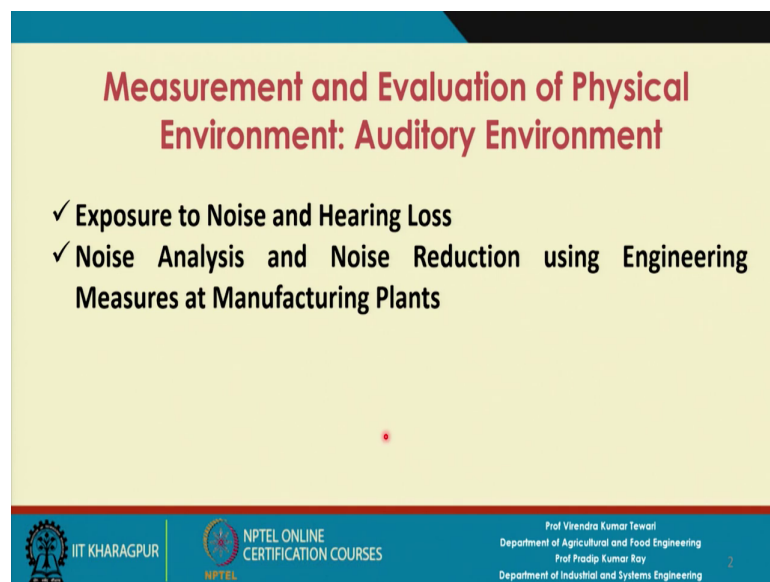


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Lecture - 42
Noise Exposure and Hearing Loss, Noise Analysis and Noise Reduction using
Engineering Measures at Manufacturing Plants

The dear the students and participants now in the second lecture sessions, I am going to discuss few more important topics related to the design of auditory environment at a work place.

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Measurement and Evaluation of Physical Environment: Auditory Environment

- ✓ Exposure to Noise and Hearing Loss
- ✓ Noise Analysis and Noise Reduction using Engineering Measures at Manufacturing Plants

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So, the topics I am going to discuss in next half an hour or so is the Exposure to Noise and Hearing loss and the next topic I am going to discuss is the Noise Analysis and Noise Reduction using engineering measures at manufacturing plants. And many a time this is referred to as the noise analysis. And why manufacturing plants because majority of the manufacturing plants you will find that the environment is very noisy. So, that is why I am referring to the manufacturing plants.

Exposure to Noise and Hearing Loss

- Continuous noise exposure at workplaces may result in hearing loss of the operators
- Hearing Loss may be of following types:
 - ✓ Conductive and neural hearing loss
 - ✓ Temporary or permanent, and partial or total hearing loss, depending on impact and severity of conductive or neural hearing loss



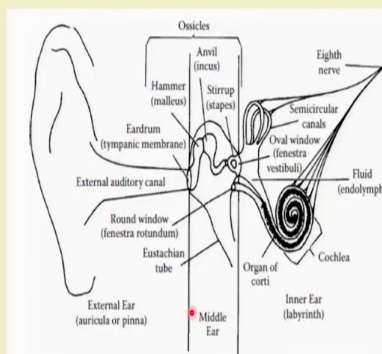
Now, continuous noise exposure at work places may result in hearing loss of the operators. For example, someone is working at a work place for 10 years or the 15 years and he or she is suffering this particular health hazard called hearing loss.

Hearing Loss may be of following types:

- a) Conductive and neural hearing loss.
- b) Temporary or permanent, and partial or total hearing loss, depending on impact and severity of conductive or neural hearing loss.

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Human Ear Structure



So, now when you say we try to explain 2 kinds of losses. You also must have the certain knowledge in a human ear structure. So, certain important issues related to human ear structure that there are 3 types first is the external ear, then you have the middle ear, in the total the hearing system that the ear is having 3 specific inter related subsystems or components.

The first one is the external ear, then followed by the middle ear and followed by the inner ear. Now there is external auditory canal and there is an ear drum and you have 3 bones like anvil stirrup and hammer, then you have these organs of corti and there are the hair cells.

So, the organ of corti within inner ear. Refer to particular diagram and now you will find that when I explain that the different kinds of say hearing loss, now you can you will come to know that what happens to which part of the ear. And why it may be considered as the partial or total hearing loss or temporary or permanent hearing loss.

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Causes of Conductive Hearing Loss

- Mechanical rupture or dislocation of eardrum and bones in middle ear (hammer, anvil, stirrup)
- These conditions may be due to sudden intense pressure created by sudden explosion in nearby place, or a blow to external ear
- Physical damage to middle ear (dislocation of bones)
- Hearing loss: partial or total, temporary or permanent

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Now, let us talk about the Conductive Hearing Loss. Now, what is it and what are the reasons that why you have this particular condition? This is basically due to Mechanical rupture or dislocation of eardrum and bones in middle ear (hammer, anvil, stirrup).

These conditions may be due to sudden intense pressure created by sudden explosion in nearby place, or a blow to external ear.

Physical damage to middle ear (dislocation of bones).

Hearing loss: partial or total, temporary or permanent.

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Causes of Neural Hearing Loss

- **Prolonged noise exposure** may lead to auditory nerve damage
- **Three factors to consider:** intensity and frequency of sound, and exposure time
- For example, 130 dBA level at high frequency may cause swelling of nerve cells of the organ of Corti in inner ear on short exposure and destruction of the cells on longer exposure
- **Hair cell destruction is an irreversible process**, and hearing loss is permanent
- **For short period exposure, there may be temporary swelling of the organ of Corti:** Reversible in most cases and temporary hearing loss/impairment, known as Temporary Threshold Shift (TTS)

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What is neural hearing loss? Causes of neural hearing loss may be because of many reasons:

Prolonged noise exposure may lead to auditory nerve damage. Three factors to consider: intensity and frequency of sound, and exposure time.

For example, 130 dBA level at high frequency may cause swelling of nerve cells of the organ of Corti in inner ear on short exposure and destruction of the cells on longer exposure

Hair cell destruction is an irreversible process, and hearing loss is permanent. For short period exposure, there may be temporary swelling of the organ of Corti: Reversible in most cases and temporary hearing loss/impairment, known as Temporary Threshold Shift (TTS).

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Effect of Conductive Hearing Loss

- ✓ Persons may find other do not speak louder in conversation
- ✓ If sound level is increased, person can understand conversation of others
- ✓ Use of hearing aid may help

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The effect of conducting hearing loss are as follow:

Persons may find other do not speak louder in conversation.

If sound level is increased, person can understand conversation of others.

Use of hearing aid may help.

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Effect of Neural Hearing Loss

- **Hearing of sound with higher frequencies at 4000 Hz not possible:** difficult to hear a woman's voice, but not a man's voice with lower pitch
- **Person speaks louder and in a monotone voice**
- **Difficult to understand words and sentences** (low tones are heard better than higher tones)
- Conversation becomes difficult, low pitch noise seems to be very loud
- **Use of hearing aid may not solve the problem**

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Other effect of the neural hearing loss are as follow:

Hearing of sound with higher frequencies at 4000 Hz not possible: difficult to hear a woman's voice, but not a man's voice with lower pitch.

Person speaks louder and in a monotone voice.

Difficult to understand words and sentences (low tones are heard better than higher tones).

Conversation becomes difficult, low pitch noise seems to be very loud.

Use of hearing aid may not solve the problem.

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Effect of Neural Hearing Loss

- Individual reaction to noise, when auditory nerve is damaged, varies significantly among persons
- Loss of hearing may also be due to
 - ✓ Aging (presbycusis)
 - ✓ Ear infection, mumps, measles, scarlet fever
 - ✓ Common colds

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Individual reaction to noise when auditory nerve is damaged varies significantly among persons. Loss of hearing may also be due to

- a) Aging (presbycusis)
- b) Ear infection, mumps, measles, scarlet fever
- c) Common colds

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Use of Hearing Protectors

- In certain workplaces, e.g. forging shops, high sound level with long duration is unavoidable
- ✓ Hearing protectors need to be used under these circumstances
- There are two types of hearing protectors: ear plug and ear muff
 - ✓ A plug, available with many types of materials, occludes ear canal
 - ✓ **Materials:** rubber, neoprene, glass down, plastics (cotton though used does not give protection)
 - ✓ It can be designed to fit ear canal of an individual
 - ✓ **Ear muff is used to cover entire external ear:** made of soft spongy materials

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In certain workplaces, e.g. forging shops, high sound level with long duration is unavoidable

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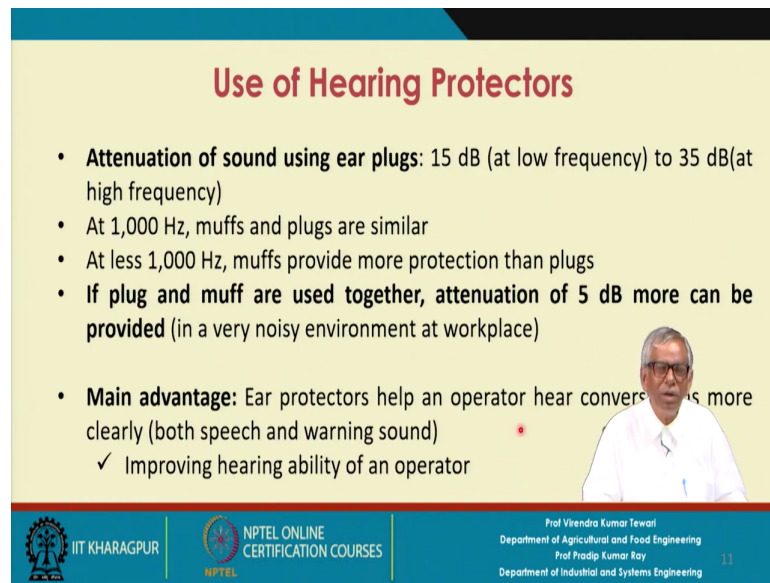
A plug, available with many types of materials, occludes ear canal

Materials: rubber, neoprene, glass down, plastics (cotton though used does not give protection)

It can be designed to fit ear canal of an individual

Ear muff is used to cover entire external ear: made of soft spongy materials.

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Use of Hearing Protectors

- **Attenuation of sound using ear plugs:** 15 dB (at low frequency) to 35 dB(at high frequency)
- At 1,000 Hz, muffs and plugs are similar
- At less 1,000 Hz, muffs provide more protection than plugs
- **If plug and muff are used together, attenuation of 5 dB more can be provided** (in a very noisy environment at workplace)
- **Main advantage:** Ear protectors help an operator hear conversation more clearly (both speech and warning sound)
 - ✓ Improving hearing ability of an operator

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Now, what is the attenuation level of sound using ear plug is 15 dB. So, that is the reduction you will get at low frequency. And at high frequency it may be as high as 35 dB.

At 1000 hertz muffs and plugs are similar and at less 1000 hertz frequency muffs provide more protection than plugs. So, if plug and muff are used together, attenuation of 5 dB more can be provided in a very noisy environment at work place.

The main advantage are ear protectors helps an operator hear conversation more clearly; that means, your hearing ability will be more and improving hearing ability of an operator.

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Noise Analysis and Noise Reduction at Manufacturing Plants

- For noise analysis at a workplace (plant) in respect of operator's hearing ability, noise levels are to be measured at different frequencies over time periods (work periods)
- Two types of instruments are used: Noise Dosimeter, and Sound Level Meter
- Use of Dosimeter: Attached to person's chest, summaries noise exposure over 24 hours (a day), verifies if a person is overexposed to noise

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And so, ear plug as well as the ear muff you may use, but then again there must be also the engineering solutions. You have to carry out noise analysis.

For noise analysis at a workplace (plant) in respect of operator's hearing ability, noise levels are to be measured at different frequencies over time periods (work periods).

Two types of instruments are used that is Noise Dosimeter, and Sound Level Meter.

Use of Dosimeter that is Attached to person's chest, summaries noise exposure over 24 hours (a day), verifies if a person is overexposed to noise.

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Noise Analysis and Noise Reduction at Manufacturing Plants

- **Use of Sound Level Meter:** gets readings of noise level being produced by different kinds of machines; meter can be set at different frequencies, variations of SPL at different frequencies can be presented and analyzed, identification of critical frequencies and corresponding sources and preventive measures

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Now use of sound level meter, sound level meter gets readings of noise level being produced by different kinds of machines, because meter can be set at different frequencies, variations of SPL sound pressure level at different frequencies can be presented and analysed, identification of critical frequencies and corresponding sources and preventive measures.

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Noise Analysis and Noise Reduction at Manufacturing Plants

- **Types of Analysis:** Octave-band analysis (at first level) and third octave-band analysis (at second level)
- **Octave-band analysis:** Noise is measured with one reading at each octave
- **Third octave-band analysis:** Noise is measured with three readings at each octave

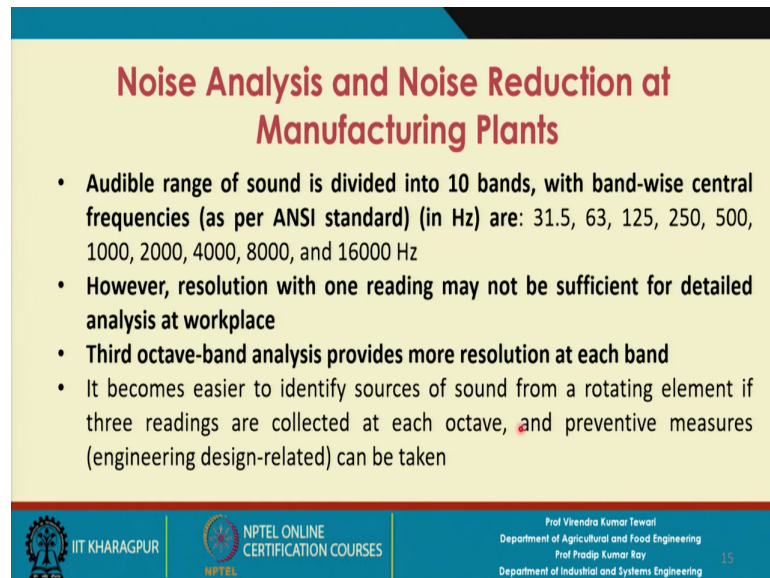
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So, there are two types of analysis one is the octave band analysis at the first level and third octave-band analysis at the second level.

Octave-band analysis: Noise is measured with one reading at each octave.

Third octave-band analysis: Noise is measured with three readings at each octave.

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Noise Analysis and Noise Reduction at Manufacturing Plants

- Audible range of sound is divided into 10 bands, with band-wise central frequencies (as per ANSI standard) (in Hz) are: 31.5, 63, 125, 250, 500, 1000, 2000, 4000, 8000, and 16000 Hz
- However, resolution with one reading may not be sufficient for detailed analysis at workplace
- Third octave-band analysis provides more resolution at each band
- It becomes easier to identify sources of sound from a rotating element if three readings are collected at each octave, and preventive measures (engineering design-related) can be taken

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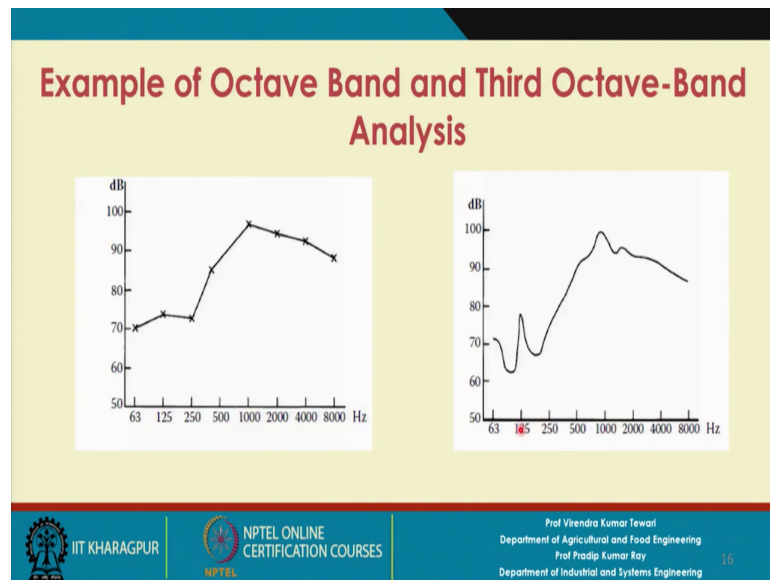
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However, resolution with one reading may not be sufficient for detailed analysis at workplace

Third octave-band analysis provides more resolution at each band

It becomes easier to identify sources of sound from a rotating element if three readings are collected at each octave, and preventive measures (engineering design-related) can be taken

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So, this is the typical analysis, on the left-hand side you get through octave band data and mid frequencies are mentioned. So, you can identify you observe the variations. And in the second figure what you find that against each there will be 3 readings at each octave. So, and there will be variations among these 3 readings in each octave. So, it will help you and identify the source of noise or the critical which noise with the critical frequency.

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Noise Analysis and Noise Reduction at Manufacturing Plants

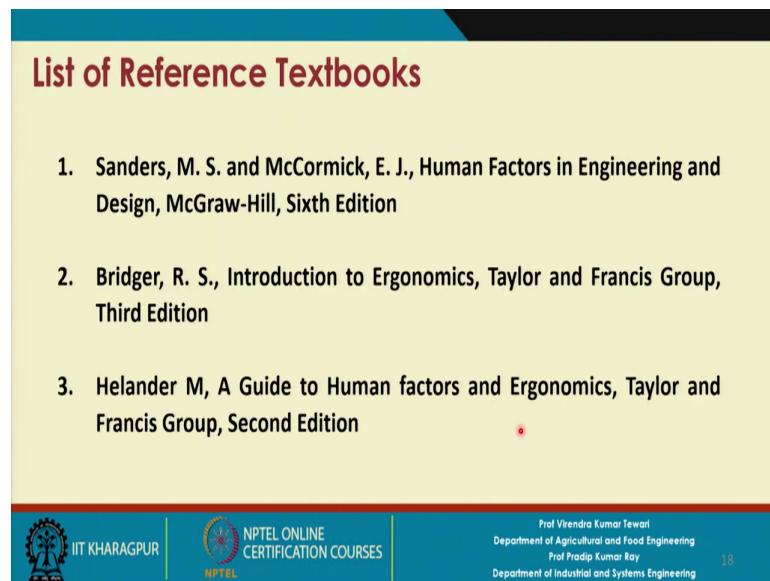
- Many a time, sound is produced by spindle or other rotating elements, and rotations are measured by revolutions per minute (rpm): increasing rpm, increasing sound, e.g. 125 rpm is less noisy than 500 rpm
- **How to reduce rpm?** There can be different engineering solutions, e.g. use of differential gear, reduction of cutting speed in metal machining, etc. (**noise control at source**)

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Many a time, sound is produced by spindle or other rotating elements, and rotations are measured by revolutions per minute (rpm): increasing rpm, increasing sound, e.g. 125 rpm is less noisy than 500 rpm.



How to reduce rpm? There can be different engineering solutions, e.g. use of differential gear, reduction of cutting speed in metal machining, etc. (noise control at source).

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List of Reference Textbooks

1. Sanders, M. S. and McCormick, E. J., Human Factors in Engineering and Design, McGraw-Hill, Sixth Edition
2. Bridger, R. S., Introduction to Ergonomics, Taylor and Francis Group, Third Edition
3. Helander M, A Guide to Human factors and Ergonomics, Taylor and Francis Group, Second Edition

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