

**Nature and Properties of Materials**  
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**Lecture 3**  
**Advanced and Exotic Materials**

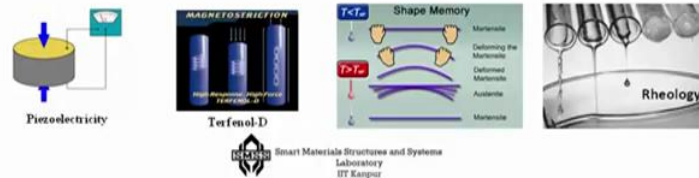
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### Smart Materials

A **smart material** are those which posses ability to change their physical properties in a specific manner in response to specific stimulus input.

Commonly used smart materials are:-

1. **Piezoelectric** - Generate an electric charge in response to applied mechanical stress and vice versa.
2. **Magnetostrictive** – Change in dimension of ferromagnetic material in magnetic field and vice versa.
3. **Phase-Transition dependent** - "Remembers" its original shape and after being deformed returns to its original shape when heated.
4. **Electro/Magneto Rheological Materials** – Change in viscosity in response to electric/magnetic field.



Now we will talk about some of the advanced materials okay. So we have seen the basic materials and the advanced category, we keep those materials which are just coming up their use, so mostly from the laboratory, they are just getting rolled out and they are used in certain very high-performance applications. One of them is the smart material as you can see here that there are various groups of smart materials.

I will talk about them later on like piezoelectric, magnetostrictive, phase transition dependent or Electro/Magneto Rheological Materials. Now in all these materials, the reason why they are called smart materials is that they do something more than a simple you know coupling with the stress and the strain in the sense that every material if you apply force it deforms.

But not many materials will actually deform with the application of let us say electric field or say magnetic field or say you know light itself temperature or say, not many materials will change their viscosity with respect to the change of electric field or magnetic field. These are the group of materials which have very good use in terms of making sensors in terms of making artificial muscles, etcetera. And they are covered as smart materials, so that the one group of materials that has just you know that are just coming up. The other groups of

material which are becoming very popular are actually biomaterials. Now they are the materials which are actually getting linked or coupled with the living system itself, okay.

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**Bio-materials**

- Substances (excluding food & drugs) introduced into a **living body** with the aim of **improving** or replacing a **diseased**, damaged or lost tissue or whole **organ**.

Examples – Biomedical applications

- ✓ Joint replacements
- ✓ Bone plates
- ✓ Bone cement
- ✓ Artificial ligaments and tendons
- ✓ Dental implants for tooth fixation
- ✓ Blood vessel prostheses
- ✓ Heart valves
- ✓ Skin repair devices (artificial tissue)
- ✓ Cochlear replacements
- ✓ Contact lenses
- ✓ Vascular grafts
- ✓ Stents
- ✓ Surgical sutures for wound closure
- ✓ Pins and screws for fracture stabilisation

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For example, you think of the artificial joints, you think of the bone replacement, you think of artificial tendons, you think of dental implants or something which changes the blood vessels, heart valves, skin repairing, cochlear implant, contact lens, what not our entire human body.

In fact, if you go through some of the science fictions you would see that a person is depicted is of 300 years of age and the person is telling you know there is hardly anything now in my body which is having kind of genetic origin, which is something which I got from my biological parents, everything got gradually replaced by actually engineering materials. Now that is the way towards which we are advancing.

We would see that all the joints today are getting replaced by engineering materials. Our eyes are getting replaced by these you know the synthetic eyes like the specs and similarly the various parts of the body. So that is the biomaterials and that are actually becoming very-very important into this context.

(Refer Slide Time: 03:35)

**Metals as bio-materials**

**Metals** : Co-Cr alloys, Stainless steel, Gold, Ti alloys, Vitallium (Co-Cr-Mo), Amalgams(Hg-Ag-Sn)  
Shape memory alloys - Nitinol(Ni-Ti alloy) and Cu-Zn-Al.

**Usages** : Orthopedics, dentistry, stent, etc.

Fractured fore-arm

Stainless steel implant

Self-expanding Nitinol stent in aortic heart valve  
(Ref: www.heartlungdoc.com)

Ascending Aorta  
Aortic sinus with coronary ostia  
Aortic valve annulus  
Left Ventricle

Hip implant stem - Vitallium / Ti

Stainless steel screws  
(Ref: www.bonaplast.com)

Prosthesis

Amalgam filling  
(Ref: www.dentalnet.in)

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Now, biomaterials could be materials, could be nonmetals that means ceramics and other things or polymers. So for metals, you have chromium alloys, stainless steel, that essentially important thing here is that the material should not react with the living tissues okay. So some of the very important applications are for example, the stent which saves you know a lot of life today, right. So what is this stent technology?

Here we are talking about a material which at a particular temperature, you know blood is warmer, so at a particular temperature it actually expands and then through that expansion it actually there is some place where there is constriction in the blood vessel, it tries to actually clear up that constriction, so that is one type of also smart material, but it is a biological material.

Then of course there is this you know implants in terms of dental implants. You have the prosthesis in terms of a fracture of bones where it is used for the hip implants, so metals are used very much, some of the metals are very well accepted inside the body and they are used in terms of prosthetic systems that is one of the important biological materials.

(Refer Slide Time: 05:02)

### Polymers as bio-materials

**Polymers** : Silicones, Polyethylene(UHMWPE-ultra-high molecular weight PE), polyurethanes, polymethylmethacrylate (PMMA or bone cement - fill space b/w bone & implant).

**Usages** : Orthopedics, artificial tendons, vascular grafts, facial and soft tissue reconstruction

**Resorbable polymers** : Polylactic acid (PLA), polyglycolic acid for suture, scaffolds for building tissues.

**Hydrogel** : pHEMA (Polyhydroxyethylmethacrylate) – wound dressing, retinal implant, contact lens

**UHMWPE lining on femoral prosthesis**

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Image: <http://emedicine.medscape.com/>

The other groups of the polymers which are also used in orthopedic applications but more in terms of say artificial tendons or say you know artificial skins, tendons or grafts, facial and soft tissue reconstruction. There are these (5:21) for example which are coming up in the migraine, then scaffolds for building the tissues or wound dressing for example okay or retinal implant or contact lens, this is where the polymers are mostly used.

(Refer Slide Time: 05:43)

### Ceramics as bio-materials

**Ceramics**: Alumina, calcium phosphate (bone grafting), synthetic hydroxyapatite (promote bone ingrowth), pyrolytic carbon (lining on blood contacting prosthesis)

**Alumina on UHMWPE**

**Ceramic as bearing**

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Image: <http://emedicine.medscape.com/>

Then there comes the ceramics, so ceramic you would see again in prosthetic in terms of mostly as a joint because I told you that one of the most important property of the ceramics is that its coefficient of friction is quite low, it is almost like a can work like a frictionless material almost and that is very good in the joint. So they are used in joints in various types

of joints, in knee joints, in shoulders, etc, so that is one of the good things and also where you need a high compressive strength for example, for dental you know prosthesis, ceramics are used in a in a very large manner.

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**Aerogels**


- Aerogel is a material that is around **90-98 % porous**.
- They are produced by extracting the liquid component of a gel through supercritical drying.
- The air molecules trapped inside the gel would act as **insulators**, and its **heat conductivity** is close to **zero**.

**Applications**


- Capturing **space dust** from comets (NASA STARDUST mission -1999).
- **Insulating** material in **spacesuits** of NASA astronauts since 1960s.

**Potential applications**

- **Thermal barrier** – extreme cold region clothes such as for Siachen (requires around 500 grams of gel to coat a jacket).
- **Thermal insulators** for cryogenic fuel tank of rockets.
- **Acoustic insulators**, building and pipeline insulation.



Aerogel kept b/w Flower and Bunsen burner  
Image: Wikipedia

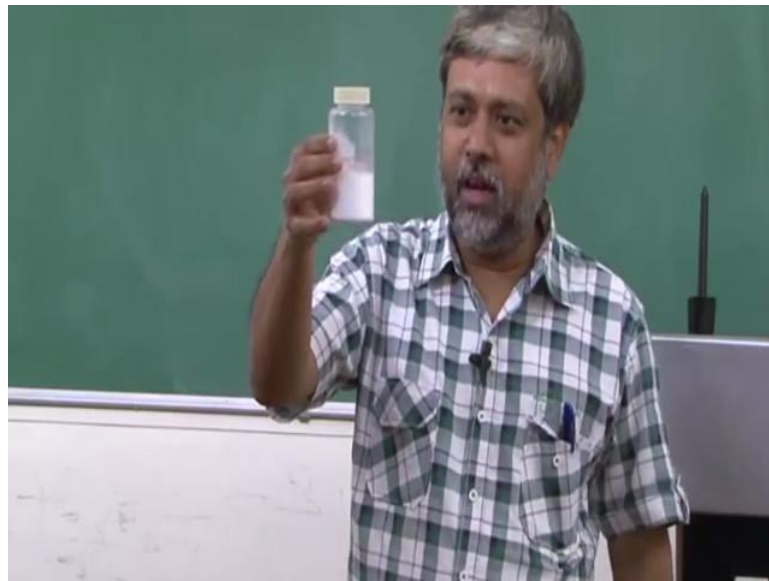
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Then there comes a very interesting type of a material, so that is so far I talked about the biomaterials and the smart materials. This one that I am talking about is called Aerogel. Aerogel is a material which is like 90 to 98% porous; it is very highly porous. And they are produced by extracting the liquid component of a gel through a supercritical drying process which extracts all the moisture out.

And once you do that, then the air molecules that get trapped in the gel would act as insulators and its heat conductivity will be almost close to 0. They are nowadays getting used in terms of thermal barrier, thermal insulators and acoustic insulations, etcetera. That is about the aerogels.

(Aerogel demonstration)

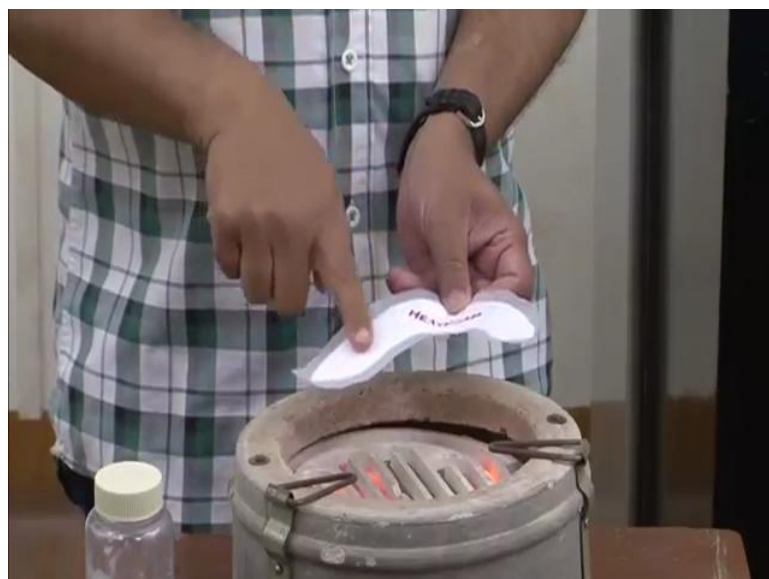
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I told you that aerogels are highly porous, it is so porous and lightweight that see for example this salt like material that you can see here which is an aerogels, just disturb it a little bit and you will see that almost it looks like a liquid okay why it is basically highly porous, we have to give it some time so that it will actually settle down. So that is the level of porosity in the system. Now this porosity has a very wonderful application.

Because of this high porosity, they can actually interrupt air inside them and hence they become an excellent thermal insulator for example, you know this is like the same material we have developed heat foam, okay out of it. And you see there is a heater here and it is very hot that you will not be able to keep your hand, it is full-fledged condition.

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But if you keep the material, the area where you will keep this material, you can actually very easily keep your hand there okay, so it can work very well in terms of heat insulation. So that is the beauty of one of this advance material which is the Aerogels. Then there is another group of materials which are known as superconductors.

(Refer Slide Time: 08:45)

### Superconductors

- ✓ An element, intermetallic alloy or compound that will **conduct electricity without resistance** below a characteristic critical temperature ( $T_c$ ).
- ✓ Costly due to cryogenic requirements.


**Example:** Hg, Lanthanum-Barium-Copper Oxide, Niobium-Tin, Yttrium-Barium-Copper Oxide

**PROPERTIES OF SUPERCONDUCTORS**

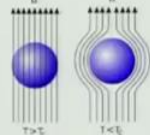
- 1. Meissner effect**  
When superconducting material cooled below its  $T_c$ , it becomes perfectly **diamagnetic** (all magnetic flux expelled out).
- 2. Josephson effect**  
When 2 superconductors sheets are separated by small thin insulating material the current can pass through **without any voltage**.

**Applications**

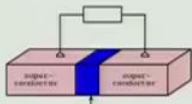
- Magnetic-levitation
- SQUID's (Superconducting Quantum Interference Device) are capable of sensing a change in a magnetic field over a billion times weaker than the force that moves the needle on a compass. With this technology, the body can be probed to certain depths without the need for the strong magnetic fields associated with MRI's.



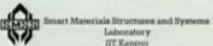
Superconductor (black) cooled by nitrogen and material being levitated



Meissner effect



Josephson effect



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Image: Wikipedia

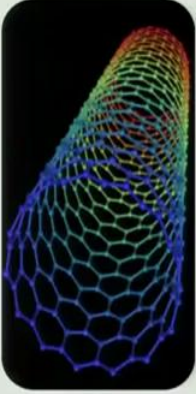
These are much better than the metals why because they conduct electricity without any resistance. And if there is no resistance, means there is hardly any loss of electricity, but they are costly because of the cryogenic requirements. So they have 2 very important effects, one is the Meissner effect which can be used in terms of magnetic levitation.

And another is the Josephson effect, which can be used in terms of for example fuel cells, etcetera, where you can have without any you know voltage generation and voltage you know EMF, you can actually pass electricity if you keep superconducting elements in between if you keep an insulating film, that is the Josephson effect. So superconductors are the dream for tomorrow's technology.

(Refer Slide Time: 09:49)

**Carbon Nanotubes (CNT)/ Fullerene**

- Discovered in 1991.
- Composed of **carbon atoms linked in hexagonal shapes**, with each carbon atom **covalently bonded** to three other carbon atoms.
- Carbon nanotubes have **diameters** as small as **1 nm** and lengths up to several centimeters.
- Carbon nanotubes are the **strongest and stiffest materials** yet discovered in terms of tensile strength and elastic modulus respectively.
- CNT are at least **100 times stronger than steel**, but only one-sixth as heavy.
- Extremely **high thermal conductivity** ( $\approx 10$  times of copper) and **electrical conductivity** ( $\approx 100$  times of copper).
- Combining **carbon nanotubes** with other materials into **composites** can be used to **reinforce** and build **lightweight** structures.



CNT

Image: Mstroeck

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And then one of the most fascinating things is the Carbon Nanotubes, is developed in 1991 but in various forms in fact as CNT first may be in terms of (10:01) structure there is a Nobel Prize and then there is the Garfield people got Nobel Prize, so this is something that has actually, that has a promise to revolutionize everything.

I will talk about the power of the Carbon Nanotubes also at a later stage when will talk about a very specific development in terms of a space structure. Now these carbon Nanotubes are actually, they are essentially carbon atoms which are linked in hexagonal shapes. And as you know the Carbon bond, equivalent bond is one of the strongest bond, is the strongest bond available in nature and this strongest bond is actually used completely by the Carbon manner.

And hence it is the strongest and the stiffest material available in the nature, something like which is hundred times stronger than steel. It also has very high degree of thermal conductivity and electrical conductivity. So together with all the very good properties, CNTs are going to be one of the most important materials for breeding tomorrow's technology.





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In the **next lecture**, we will learn:

- **Concept of Stress and strain**
  - ✓ Definition
  - ✓ Stress-strain curve
- **Mechanical properties**
  - ✓ Tensile strength
  - ✓ Ductility
  - ✓ Brittleness
  - ✓ Resilience
  - ✓ Toughness
  - ✓ Impact strength

best of luck



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Now this is where you know I am bringing the whole discussion to an end. In the next lecture we will talk about the basic concept of stress and strain and the group of mechanical properties like the tensile strength, ductility, brittleness, resilience, toughness, impacts strength a basic understanding of it, this is where we will bring an end. Thank you.