

Thermal Operations in Food Process Engineering: Theory and Applications
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Lecture - 29
Heat Transfer by Convection (Contd.)

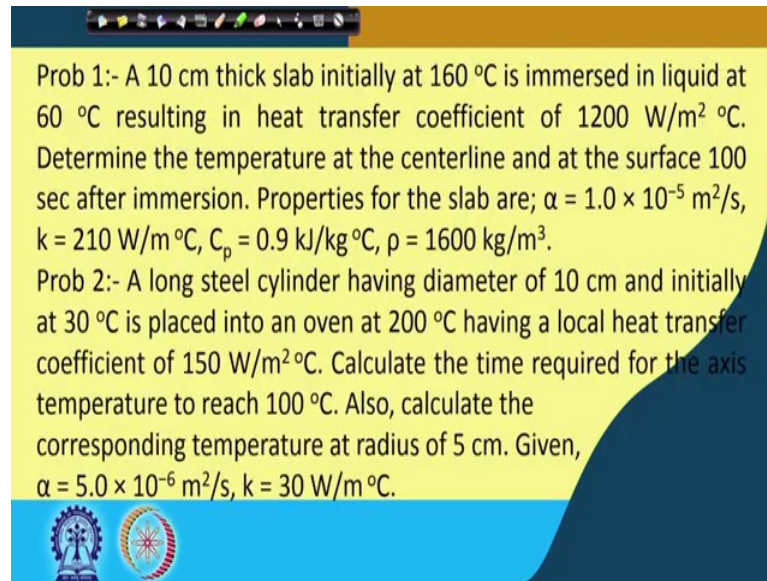
Good afternoon. In the previous class, we had given you three problems. Out of which of course, all three were with respect to Heisler chart and earlier also we have done Heisler chart correctly that. Now we are coming to the lecture number 29 as a continuation of the Convection Heat Transfer and in this, we would like to first do the solutions which we have done earlier for the problem 1 given, 'right'.

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Solution 2: Given data: $600s = t = (0.05)^2 \times \frac{1.2}{5 \times 10^{-6}}$
Diameter of the cylinder ' d_0 ' = 0.1 m; Initial temperature ' T_i ' = 30 °C;
Oven temperature ' T_∞ ' = 200 °C; Local heat transfer coefficient ' h ' =
150 W/m² °C; Thermal diffusivity ' α ' = 5.0 x 10⁻⁶ m²/s; Thermal
conductivity ' k ' = 30 W/m °C. **To find:** $F_0 = 1.2 = \frac{h r_0^2}{\alpha t} = \frac{150 \times (0.05)^2}{5 \times 10^{-6} t}$
Time required ' t ' for the axis temperature (T_0) to reach 100 °C = ?
Corresponding temperature ' T ' at a radius ' $r = 0.05$ m' = ?
Solution: First, we have to find the Biot number, $Bi = \frac{h r_0}{k} = \frac{150 \times 0.05}{30} = 0.25 > 0.1$
which implies lumped system analysis not valid; $1/Bi = 4$, From
Chart $\theta_0 = \frac{T_0 - T_\infty}{T_i - T_\infty} = \frac{100 - 200}{30 - 200} = 0.5882$, and $Bi = 0.25$, $F_0 = 1.2$
 $\therefore \frac{\alpha t}{r_0^2} = 1.2$; or, $t = \frac{1.2 \times (0.05)^2}{5 \times 10^{-6}} = 600s$

Now for problem 2 and 3; if we look at the solutions, 'right' for problem 2, 'right', which was let us also look at otherwise, you may lose the continuity.

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Prob 1:- A 10 cm thick slab initially at 160 °C is immersed in liquid at 60 °C resulting in heat transfer coefficient of 1200 W/m² °C. Determine the temperature at the centerline and at the surface 100 sec after immersion. Properties for the slab are; $\alpha = 1.0 \times 10^{-5}$ m²/s, $k = 210$ W/m °C, $C_p = 0.9$ kJ/kg °C, $\rho = 1600$ kg/m³.

Prob 2:- A long steel cylinder having diameter of 10 cm and initially at 30 °C is placed into an oven at 200 °C having a local heat transfer coefficient of 150 W/m² °C. Calculate the time required for the axis temperature to reach 100 °C. Also, calculate the corresponding temperature at radius of 5 cm. Given, $\alpha = 5.0 \times 10^{-6}$ m²/s, $k = 30$ W/m °C.

That it was said that a long cylinder having diameter of 10 centimeter and initially at 30 °C is placed in an oven at 200 °C, ‘right’.

So, having a locally transfer coefficient of 150 W/m²°C and we were ask that calculate the time required for the temperature to for the calculate time required for the axis temperature, ‘right’; axis temperature meaning center temperature, ‘right’. To do that axis temperature to reach 100°C also calculate the corresponding temperature at radius 5 centimeter given, $\alpha = 5.0 \times 10^{-6}$ m²/s and k conductivity to be 30 W/m °C, ‘right’.

So, this solution if we do, we can do this like this given things are given that are like this diameter of the cylinder d_0 was 0.1 meter. Initial temperature T_i 30°C, oven temperature T_∞ 200 degree centigrade, local heat transfer coefficient h is 150 W/m²°C, thermal diffusivity $\alpha = 5.0 \times 10^{-6}$ m²/s and thermal conductivity $k = 30$ W/m °C. This was given, ‘right’. We have to find out the time required T for the axis temperature T_0 to reach 100°C, ‘right’.

And corresponding temperature T at a radius r is equal 0.05 meter, ‘right’. This is what we have to do, that what is the corresponding temperature at radius 0.05 ‘right’. Now if you solve it that first you have to find out as visual that what is the Biot number. So, Biot number is $h r_0 / k$, ‘right’. So, d_0 was given 0.1 meter. So, r_0 is then 0.05 meter.

$$Bi = \frac{h r_0}{k} = \frac{150 \times 0.05}{30} = 0.25 > 0.1$$

So, lumped system analysis cannot be done, 'right'. So, this to apply, we have to if you apply lumped system then also you have to show that what is the value of Biot number. If you do not apply lumped system, then also you have to show that Biot number is greater than 0.1, 'right'.

Otherwise if you are doing otherwise, then yeah even I will not fall, but; obviously, that will not be justifiable that you are using that graphical method that is why Heisler chart is not as easy as that for the lumped system, 'right'; lumped system is very easy. So, you have to justify, why you are using lumped system or why you are not using lumped system for unsteady state. So, here we have shown that Biot number is coming equal to 0.25.

So, if it is 0.25; that means, 1/Biot number that also we can find out. So, 15 Biot number is 4, 'right'; 1/Biot number is 4. So, with 1 by Biot number 4 and we have to now find

out the Fourier number, 'right'. Fourier number is Fo is $Fo = \frac{\alpha t}{l^2}$, 'right'. We have been

given $\alpha = 5 \times 10^{-6}$ time t , we have to find out, 'right' time T we have to find out. And we have also to find out l square we would not also to find out; we have been given l square; l square is 0.05 square, 'right'. So, since t is not known, Fourier number is not known as of now, but what is known to us? We have been given T_∞ , we have been given T_i , 'right'. So, since this two are given and also we have been given T_i and T_∞ .

So, we can say that time required for the axis temperature T_0 to 100 °C, 'right' so; that means, initial temperature and the center temperature is also given. So, if that is given, then we can find out theta is equal to T_0 minus T_∞ over $T_i - T_\infty$ that is So,

. if 0.5882 is θ that is one dimensional θ ; then from the

$$\theta_0 = \frac{T_0 - T_\infty}{T_i - T_\infty} = \frac{100 - 200}{30 - 200} = 0.5882$$

chart for cylinder infinite cylinder and for the center temperature, we can look into the graph where Fo verses theta is plotted against 1 by beta, 1 by Biot number 'right'.

So, now, 1 by Biot number is known for say, this 1 and corresponding θ value is 0.5882; so, 0.5882 we know. So, from there we can draw that what is the value of Fo . So, that

value of F_0 from the graph came out to be 0.25. So, if it is 0.25, then we can write that; F_0 is 1.2, 'right'; Bi is 0.25.

So, we can write F_0 is 1.2. If F_0 that is Fourier number is 1.2, then we can, 'right' $\frac{\alpha t}{l^2}$ that is equal to α given $5.0 \times 10^{-6} \text{ m}^2/\text{s}$ 'right' into t over l square that is 0.05 square, 'right'. So, from there the value of t that can be found out by t is equal to how much, t is equal to 0.05 square, 'right'; into 1.2 divided by 5.0×10^{-6} .

So, if you solve it, then it comes that t becomes equal to 600 seconds; so, t becomes equal to 600 seconds, 'right'. So, this is what we have shown here that

, 'right'. So, from there we found out the value of t that is the

$$\frac{1.2 \times (0.05)^2}{5 \times 10^{-6}} = 600 \text{ s} \quad \frac{\alpha t}{l^2}$$

time required to bring the center temperature or axis temperature 100 °C, 'right'.

If this is true, then the second thing which you are asked we have to find out what is that time required and corresponding temperature T at radius r is equal to 0.05, 'right'. So, this we have to do now that what is the temperature T for r is equal to 0.5, 'right'.

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Again, from Heisler's chart for a long cylinder, for the given Bi and $r / r_0 = 1$, $\theta = 0.85$ $\theta = \frac{T - T_\infty}{T_0 - T_\infty} = 0.85$; $\therefore T = 0.85 \times (100 - 200) + 200 = 115 \text{ }^\circ\text{C}$

Solution 3:

Given data: Radius of the sphere ' r_0 ' = 0.01 m Initial temperature ' T_i ' = 200 °C Water temperature ' T_∞ ' = 10 °C Heat transfer coefficient ' h ' = 5000 W/m²°C Final temperature at center of the sphere ' T_0 ' = 30 °C Thermal diffusivity ' α ' = $7.0 \times 10^{-6} \text{ m}^2/\text{s}$ Thermal conductivity ' k ' = 30 W/m °C Specific heat ' C_p ' = 800 J/kg °C Density ' ρ ' = 1500 kg/m³.

To find: Time required for cooling the center of the sphere to 30 °C = ?

Solution: First, we have to find the Biot number,

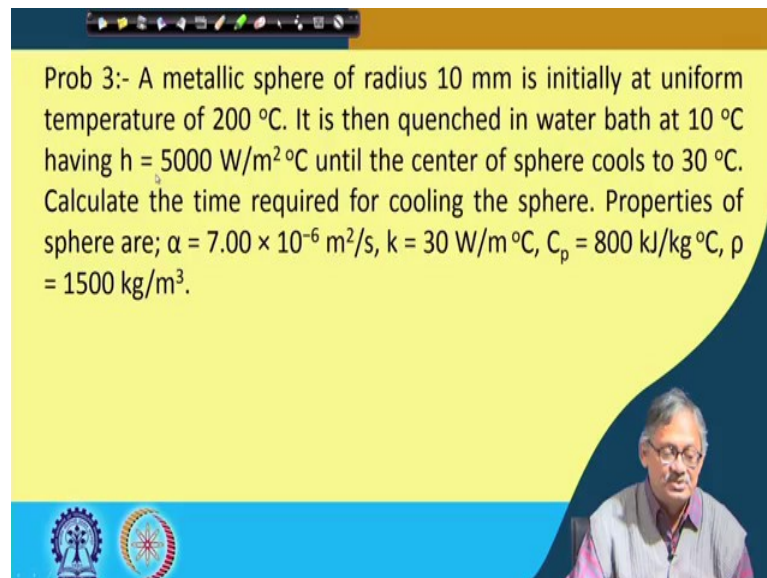
So, again we refer to that lot of Heisler chart where it was theta and this is theta and we have been asked to find out r by r₀. This is equal to r/r₀; this is equal to after 5, 'right', that this was let us look at that this was 0.05 meter 'right' at a radius of 0.05 meter. So, we have to find out. Then we can say that for r/r₀ that is equal to 0.05/0.05 this is equal to 1, 'right'. So, value of 1, then from the plot up here; you remember that for r/r₀ is equal to 1 and this side we have theta and this side we had 2Bi; if it is cylinder, 'right'.

So, for this if we look at the value upto Bi and this theta then for r₀ by r_i is equal to 1, 'right'. We find out the value of theta corresponding to given Bi, 'right'. So, that comes to be equal to 0.85 from the chart. So, if it is 0.85, then we know that theta is equal to.

$$\theta = \frac{T - T_{\infty}}{T_0 - T_{\infty}} = 0.85; \quad \therefore T = 0.85X(100 - 200) + 200 = 115 \text{ }^{\circ}\text{C}$$

So, we could find out what is the value of temperature at r is equal to 0.05 meter, 'right'.

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Prob 3:- A metallic sphere of radius 10 mm is initially at uniform temperature of 200 °C. It is then quenched in water bath at 10 °C having h = 5000 W/m²°C until the center of sphere cools to 30 °C. Calculate the time required for cooling the sphere. Properties of sphere are; α = 7.00 × 10⁻⁶ m²/s, k = 30 W/m°C, C_p = 800 kJ/kg°C, ρ = 1500 kg/m³.

Now let us look into the 3rd problem. The 3rd problem if you will see that what it was, it was like this that a metallic sphere of radius r of radius 10 millimeter is initially at uniform temperature of 200°C. It is then quenched in water bath at 10 °C having h heat transfer coefficient to be 5000 W/m²°C until the center temperature of the sphere cools to 30°C.

We have to find out the time required for cooling this sphere that is the center temperature to come 30°C from initial temperature of 200°C, 'right'. And it is dipped into the water bath that is environmental temperature t_{∞} 10 degree centigrade, and given properties are α , k , C_p and ρ all the values are known, 'right'. So, we can find out for this that given data r given data r radius of this sphere r_0 is equal to 0.01m, 'right'. So, if it is 10 millimeter suddenly, it struck to my mind that if it is 10 millimeter, then and that was radius of diameter radius 10 millimeter. Yes radius of 10 millimeter, then r_0 becomes equal to 0.01 meter 'right'. 10 millimeter by 1000. So; that means, 0.01, 'right', it is correct.

So, 0.01 meter r_0 initial temperature T_i given is

$$Bi = \frac{hr_0}{k} = \frac{5000 \times 0.01}{30} = 1.67 > 0.1$$

200°C water temperature T_{∞} is 10°C, heat transfer coefficient h to be 5000W/m²°C, final temperature at the center of the sphere T_0 to be 30°C and thermal diffusivity $\alpha = 7.00 \times 10^{-6}$ m²/s. Thermal conductivity k to be 30 W/m °C and specific heat C_p to be 800 kJ/kg °C. And density to be 15000 kg/m³. These are given, we have to find out what is the time required to cool the center temperature of this sphere to 30°C, 'right'. This is what we have to find out.

Now hopefully you might have also done or you might have also tried to solve it, 'right', but let us also look at whether your solution and the solution which we are doing; they are matching or not, 'right'. So, time and again I say that the problem which we do here you also do calculate. So, that yes, if there is any mistake that case that is found out and corrected, 'right' as we are doing online as and when some I do not say mistake that typographical is of course, mistake typographical mistake if there be any.

So, I tried to clear it up or I tried to replace it with the right thing. So, similarly when you already were doing; if you are doing and if that is coming correct, then if it is matching with ours, then it is very good. And if there is not then obviously, you will come in our contract in our notice. So, that and that portal again and again we are saying that you have a portal and in that portal y we can communicate with us, 'right'

So, we have to find out the time required for the center temperature of the sphere to come to 30 degree centigrade, 'right'. And each time you see that it appears that if by chance it could be done with the lumped system because that is very easy, 'right'. By this

time lumped system has come to your mind; not only to your mind by this time, you have come to almost memorize the solution that solution came to be that θ is equal to $\theta_0 e^{-mt}$ 'right'. So, if it is so then we can easily find out what is if θ_0 is known, θ value we can find out and if mt are known, then very easily we can solve with the lumped system, 'right'.

But if it is only possible; if Bi is point less than 0.1, then; obviously, every place we have to find out first what is the value of Bi, 'right'. So, first here also we have to find out the value of Biot number or Bi, 'right'. So, to do that let us see that whatever things are given; given things are for Bi we have r_0 that is r_0 is given 0.01 meter h is given 5000 W/m²°C and k is given 30 W/m °C, 'right'. So, we can find out from this the value of Bi.

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$$Bi = \frac{hr_0}{k} = \frac{5000 \times 0.01}{30} = 1.67 > 0.1$$
 which implies that lumped system analysis is not valid & $1/Bi = 0.6$

$$\theta_0 = \frac{T_0 - T_\infty}{T_i - T_\infty} = \frac{30 - 10}{200 - 10} = 0.105$$

$$\therefore Fo = 0.7 = \frac{\alpha t}{r_0^2}$$

$$\therefore t = \frac{0.7 \times (0.01)^2}{7.0 \times 10^{-6}} = 10 \text{ s}$$

From Heisler's chart for a sphere, for the given Bi and θ_0 , $Fo = 0.7$

. So, lumped system analysis, we cannot do,

$$Bi = \frac{hr_0}{k} = \frac{5000 \times 0.01}{30} = 1.67 > 0.1$$

'right' is not valid and from this Bi value, we can find out the inverse of bi that is equal to 0.6, 'right'.

If inverse of Bi is 0.6, then from the Heisler chart for a sphere for a given Bi and given theta value, theta is also known because we have been asked that how much time it will take to reach 30 degree centigrade center temperature, 'right'. So,

So, theta 0 is 0.105, Bi is 1.67, inverse of Bi is

$$\theta_0 = \frac{T_0 - T_\infty}{T_i - T_\infty} = \frac{30 - 10}{200 - 10} = 0.105$$

0.6, 'right'. So, we can find out from the plot of θ_0 verses or θ rather verses Fourier number for $1/Bi$ corresponding to the value of 0.6.

So, the θ value was 0.105 say here, it is 0.105 and the value of $1/Bi$ is there. So, the point located on the Heisler chart is there; so, corresponding to this we come to the value of Fo and the value of Fo from this chart came up to be 0.7. This is not 0 by this is 0.7, 'right'. Let us correct it otherwise it will remain here.

So, it is 0.7 and that value we should correct otherwise, it will remain this is a real typo mistake, 'right'. This is this cannot be done here because this is done by some mathematical formulation and that this kind of so, it cannot be done. So, we let us make

it, this is 0.7, 'right'. So, if Fo is 0.7, then

$$\frac{\alpha t}{r_0^2}$$

have written correctly Fo that is fine. So, when Fourier number is 0.7.

So, it becomes ; that means, that the temperature from 200°C;

$$t = \frac{0.7 \times (0.01)^2}{7.0 \times 10^{-06}} = 10.s$$

when it is dipped into 10°C, the time required for the sphere to come to the center temperature equal to 30°C.

The time required was only 10 seconds, 'right'; only 10 seconds. So, this way we can find out that either the time required or the temperature from the Heisler chart which is a great application of convective heat transfer, ok.

Thank you.